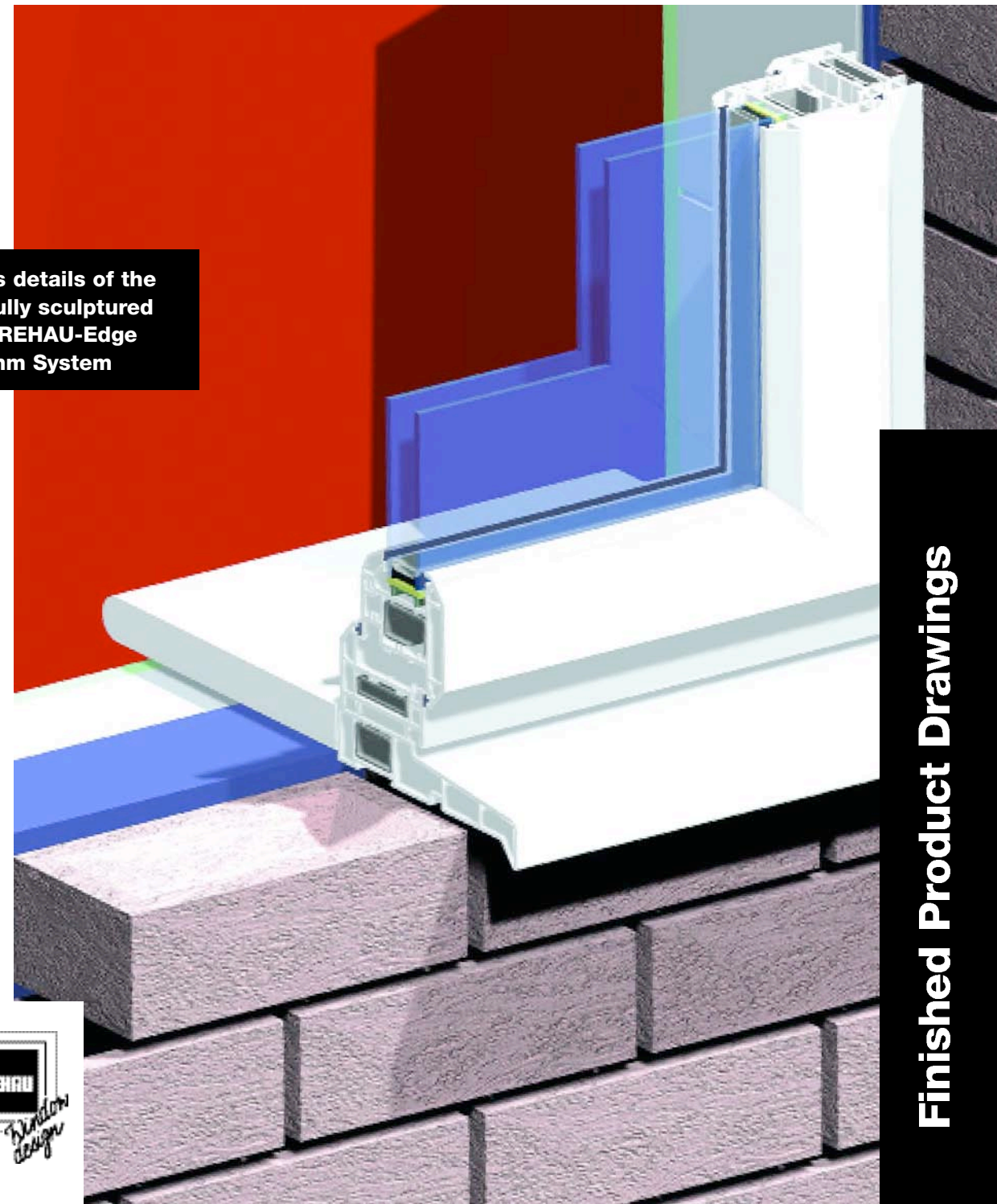


REHAU S706/REHAU-Edge Window and Door System

Includes details of the
latest fully sculptured
S706/REHAU-Edge
70mm System



Finished Product Drawings

Windows
make
houses



REHAU S706
Window and Door System
Finished Product Drawings

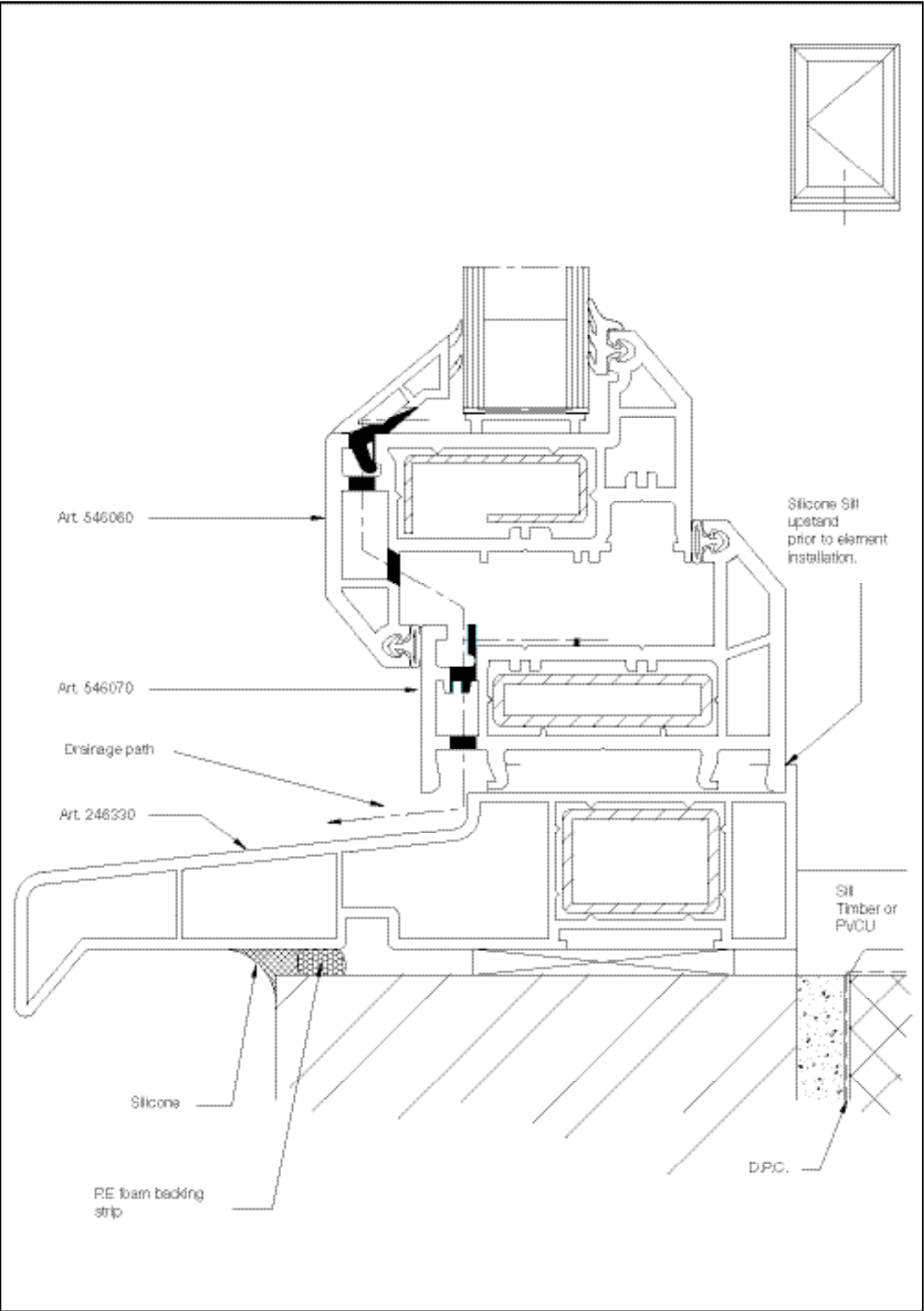
Contents	Page	Contents	Page	Contents	Page
S706/REHAU-Edge product profile details	2	Vertical section through residential door	18	Element coupling	35
Sill detail, outward opening window	3	Horizontal section tilt and turn window	19	90° Bay corner post	36
Outward opening window sill	4	Horizontal section externally beaded opening window	20	Bay connections 150° and 170° fixed angles	37
Outward opening window sill	5	Slim outer frame fixed light	21	Bay connections variable angle baypole saddles	38
Concrete sill detail, outward opening externally beaded window	6	Outward opening externally beaded window, sash and frame	22	Bay connections 120° to 135° angles	39
Concrete sill detail, outward opening internally beaded window	7	Outward opening externally beaded window, transom	23	Bay connections 135° fixed angle	40
Head detail, outward opening externally beaded window	8	Slim transom detail, outward opening externally beaded windows	24	Inward opening residential door low threshold	41
Head detail, outward opening internally beaded window	9	Window outward opening sash/frame internally beaded	25	Outward opening residential door low threshold	42
Jamb detail, outward opening externally beaded window	10	Outward opening window, transom	26	Inward opening residential door low threshold	43
Jamb detail, outward opening externally beaded window	11	Outward opening internally beaded window	27	Outward opening residential door low threshold	44
Jamb detail, outward opening internally beaded window	12	Universal frame tilt and turn sash	28	Tilt and slide patio doors	45
Reveal lining, outward opening externally beaded window	13	Residential door	29	Condensation bead for single glazing	46
Reveal lining, outward opening externally beaded window	14	French door	30	Bay pole solution, details at sill and head	47
Replacement details tilt and turn window box retained	15	15mm Frame extension	31	Bay pole solution, details at sill and head	48
Replacement details tilt and turn window box removed	16	Element coupling	32		
Tilt/turn window, timber frame construction	17	Element coupling	33		
		Element coupling	34		

S706/REHAU-Edge Product Profile Details

Throughout the guide chamfered article numbers are illustrated in a majority of drawings. The table below indicates the equivalent chamfered and sculptured profiles with and without integral gasket (IG).

S706 AND S706 REHAU-Edge			COMPARISON OF ARTICLES/WHITE PROFILES ONLY			
Product Description			S706 Chamfered		REHAU-Edge Sculptured	
			Without IG	With IG	Without IG	With IG
Frames	52mm Frame		546070	546075	546640	546645
	62mm Frame		546600	546605	–	–
	72mm Frame		546180	546185	546650	546655
Transom/Mullion	69mm Slim T Transom/Mullion		546080	546085	546660	546665
	69mm Slim Z Transom/Mullion		546090	546095	546670	546675
	82mm Large T Transom/Mullion		546470	546475	–	–
	82mm Large Z Transom/Mullion		546460	546465	–	–
	120mm Extra Large T Transom/Mullion		–	–	546700	546705
Window Sashes	75mm Casement T Sash	(Chamfered)	546100	546106	–	–
		(Chamfered/ Sculptured)	546580	546586	546680	546685
	64.5mm Casement Z Sash		546060	546066	–	–
	70mm Tilt and Turn Sash		546160	546166	546690	546695
Door Sashes	105.5mm Z Door Sash		546210	546625 (replaces 546216)	546710	546715
	105.5mm T Door Sash		546220	546635 (replaces 546226)	546720	546725

* Please note that if you require any additional drawings please contact your local Sales Office.



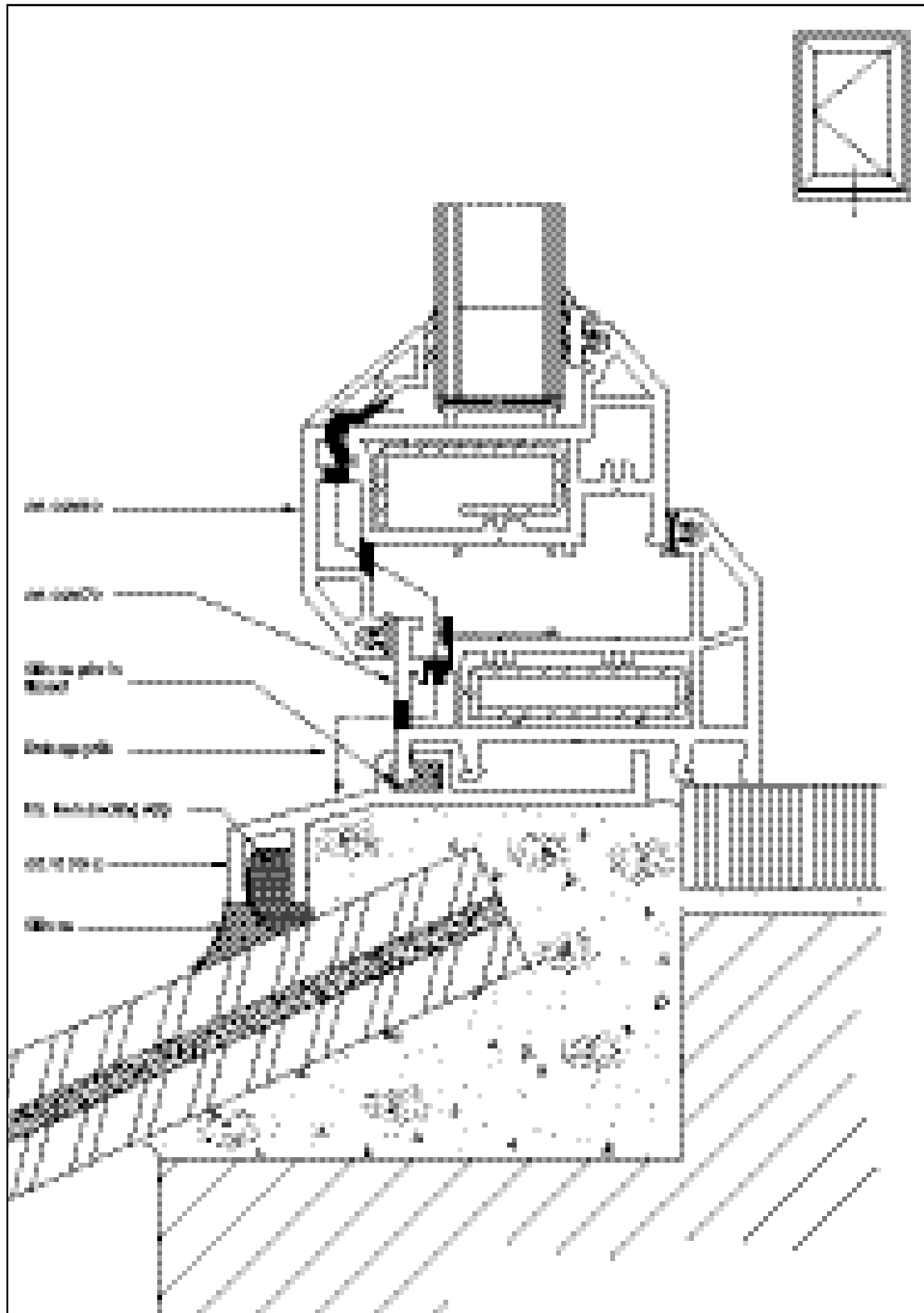
Please note Style Drawings are not to scale

FINISHED PRODUCT DRAWINGS 706.640E/12.04

REHAU S706 Window and Door System

Scale 1:1	Sheet 2	Outward opening window sill
-----------	---------	-----------------------------

REHAU®



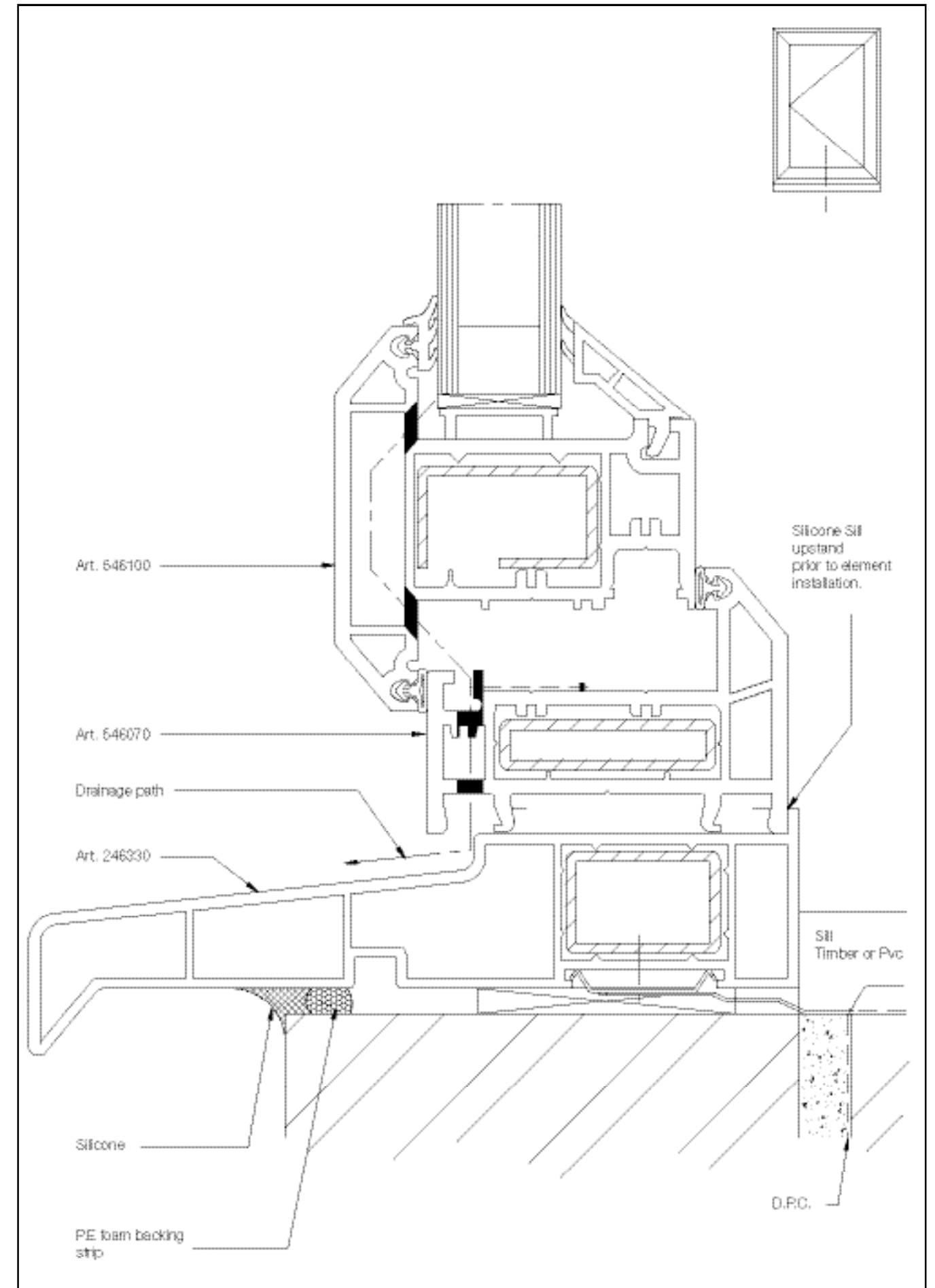
FINISHED PRODUCT DRAWINGS 706.640E/12.04

Please note Style Drawings are not to scale

REHAU S706 Window and Door System

Scale 1:1	Sheet 3	Outward opening window sill
-----------	---------	-----------------------------

REHAU®



Please note Style Drawings are not to scale

FINISHED PRODUCT DRAWINGS 706.640E/12.04

